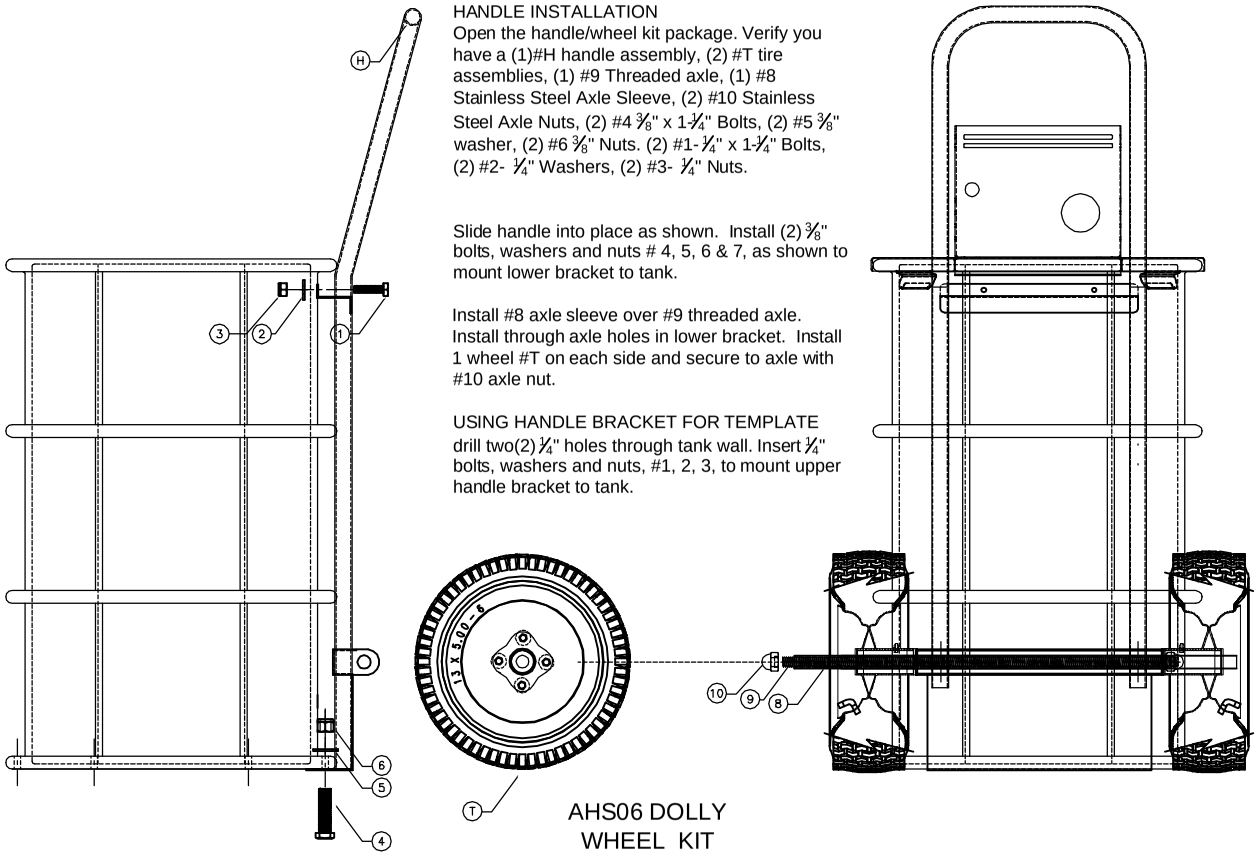
HANDLE INSTALLATION
Open the handle/wheel kit package. Verify you have a (1)#H handle assembly, (2) #T tire assemblies, (1) #9 Threaded axle, (1) #8 Stainless Steel Axle Sleeve, (2) #10 Stainless Steel Axle Nuts, (2) #4 3/8" x 1-1/4" Bolts, (2) #5 3/8" washer, (2) #6 3/8" Nuts. (2) #1- 1/4" x 1-1/4" Bolts, (2) #2- 1/4" Washers, (2) #3- 1/4" Nuts.

Slide handle into place as shown. Install (2) 3/8" bolts, washers and nuts # 4, 5, 6 & 7, as shown to mount lower bracket to tank.

Install #8 axle sleeve over #9 threaded axle. Install through axle holes in lower bracket. Install 1 wheel #T on each side and secure to axle with #10 axle nut.

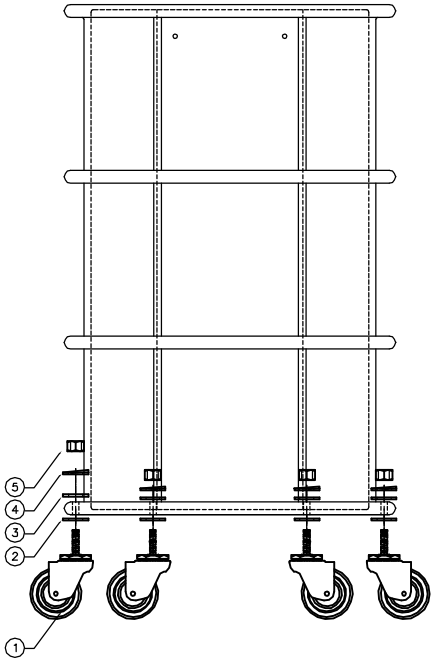
USING HANDLE BRACKET FOR TEMPLATE
drill two(2) 1/4" holes through tank wall. Insert 1/4" bolts, washers and nuts, #1, 2, 3, to mount upper handle bracket to tank.




AHS06 DOLLY WHEEL KIT

CASTER INSTALLATION
Open the caster kit package. Verify you have a (6) casters, (6) 3/8" Nuts, (12) 3/8" Washers and (6) Lock washers.

Install (1) #2 washer on caster and slide caster through the hole into place as shown. Install remaining washer 3/8" washer, lock washer and nut #3, 4, 5 on each caster and tighten in place.




AHS07 CASTER KIT

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REVISIONS:

| DATE: | ECO: | REV: | DATE: | ECO: | REV: |
|---|---|---|---|---|---|
| | | | | | |

TOLERANCES
UNLESS OTHERWISE SPECIFIED

.000 = ±.005
.00 = ±.010
.0 = ±.015
FRAC = ±1/32"
ANG = ±1°

FINISH

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DRAWING: HANDLE INSTALLATION
DRAWING NUMBER:
SCALE: NONE DATE: 07-01-13
DRAWN BY: ALAN GREER REV. BY:
APPROVED BY:

| NO | QTY | MATERIALS REQUIRED: DESCRIPTION: |
|---|---|---|
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