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DRAWING: REAR AXLE LOCKING KIT
 DRAWING NUMBER: AHB20/AHB32
 SCALE: NONE DATE: 12-30-10
 DRAWN BY: TOM BEIGHEY REV. BY:
 APPROVED BY:

REVISIONS:
 DATE: ECO: REV: DATE: ECO: REV:

NO. QTY	MATERIALS REQUIRED: DESCRIPTION:
1	HL181 FRAME SUPPORT
2	FB616 BOLT 3/8 x 1 PLATED
3	FMC06 WASHER CUT 3/8 PLATED
4	FNL06 NUT LOCK 3/8 PLATED
5	HL095 LATCH BRAKE ASSEMBLY
6	FB412 BOLT 1/4 x 34 SS
7	FWS04 WASHER SAE 1/4 SS
8	1 WHEEL LOCK CROSS BAR
9	8 FNL04 NUT LOCK 1/4-20 PLTD
10	2 HL179 WHEEL LOCK DISK WELD ON

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NOTES

TOLERANCES UNLESS OTHERWISE SPECIFIED	FINISH
.000 = ±.005	
.00 = ±.010	
.0 = ±.015	
FRACTION = ±1/32"	
ANG = ±1°	